# IKS-6700A and IKS-6728A-8PoE Series Quick Installation Guide

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#### Technical Support Contact Information www.moxa.com/support

Moxa Americas: Toll-free: 1-888-669-2872

Tel: 1-714-528-6777 Fax: 1-714-528-6778

Moxa Europe:

Tel: +49-89-3 70 03 99-0 Fax: +49-89-3 70 03 99-99

Moxa India:

Tel: +91-80-4172-9088 Fax: +91-80-4132-1045 Moxa China (Shanghai office): Toll-free: 800-820-5036

Tel: +86-21-5258-9955 Fax: +86-21-5258-5505

Moxa Asia-Pacific:

Tel: +886-2-8919-1230 Fax: +886-2-8919-1231



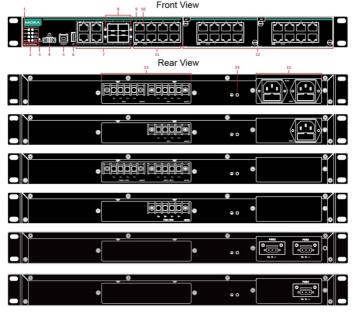
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# **Package Checklist**

The Moxa IKS-6700A/IKS-6728A-8PoE industrial rackmount switch is shipped with the following items. If any of these items are missing or damaged, please contact your customer service representative for assistance.

- IKS-6700A/IKS-6728A-8PoE switch
- USB cable (Type A male to Type B male)
- 4 protective caps for unused ports
- Power cord
- 2 rackmount ears
- Documentation and software CD
- Quick installation guide (printed)
- · Warranty card

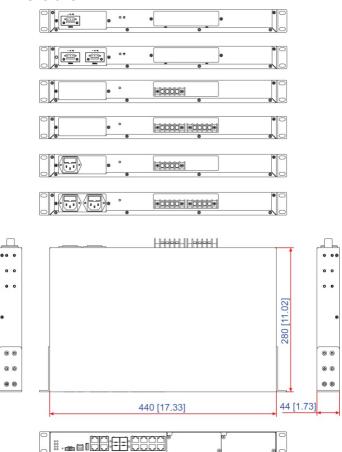
### **Panel Layouts**



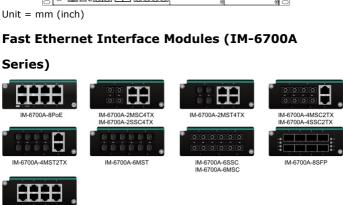
- 1. System status LEDs
- 2. Model name
- 3. Reset button
- 4. Terminal block for relay output
- 5. USB serial console port
- 6. USB storage port (ABC-02-USB-T)
- 7. 10/100/1000BaseT(X) or 100/1000Base SFP combo ports
- 8. 100/1000Base SFP port status LEDs
- 9. PoE+ status LEDs (IKS-6728A-8PoE series only)
- 10. 10/100BaseT(X) port status LEDs
- 11. Fast Ethernet or PoE+ interface ports
- 12. Fast Ethernet or PoE+ interface modules
- 13. Terminal blocks for DC power inputs
- 14. Grounding screw

Power sockets for AC power inputs or terminal blocks for DC power 15. inputs

#### **Dimensions**



IM-6700A-8TX



# **Grounding the Moxa Industrial Rackmount Switch**

Grounding and wire routing help limit the effects of noise due to electromagnetic interference (EMI). Run the ground connection from the ground screw to the grounding surface prior to connecting devices.

**NOTE** Using a shielded cable achieves better electromagnetic compatibility.

# **Connecting the Power Inputs**

The IKS-6728A-8PoE switches support 4 types of power supply.

- IKS-6728A-8PoE-4GTXSFP-HV-HV-T: Two isolated 110/220 VAC (85 to 264 VAC) power supplies for switch and two isolated 48 VDC power inputs for PoE+ ports
- IKS-6728A-8PoE-4GTXSFP-HV-T: One isolated 110/220 VAC (85 to 264 VAC) power supply for the switch and one isolated 48 VDC power input for the PoE+ ports
- IKS-6728A-8PoE-4GTXSFP-48-48-T: Two isolated 48 VDC power supplies for switch and PoE+ ports
- IKS-6728A-8PoE-4GTXSFP-48-T: One isolated 48 VDC power supply for switch and PoE+ ports

For the HV models, the 110/220 VAC power supplies provide power for switch operation. Separate 48 VDC power supplies are required to provide power to all PoE+ ports (50 to 57 VDC is recommended for IEEE 802.3at devices).

For the 48 VDC models, the 48 VDC power supplies provide power for switch operation and to all PoE+ ports (50 to 57 VDC is recommended for IEEE 802.3at devices).

The IKS-6700A switches support 3 types of power supply:

- IKS-6726A/6728A HV series: Two isolated 110/220VAC (85 to 264 VAC) power supplies for switch
- IKS-6726A/6728A 24/48VDC series: Two isolated 24 or 48VDC power supplies for switch

#### Wiring Requirements



#### WARNING

Do not disconnect modules or wires unless power has been switched off or the area is known to be non-hazardous. The device may only be connected to the supply voltage shown on the type plate. The device is designed for operation with a Safety Extra-Low Voltage (SELV) or an isolated power supply, which means that they may only be connected to the supply voltage connections and to the signal contact with a SELV or an isolated power supply in compliance with IEC 60950-1/EN 60950-1 or UL 508.

#### **AC Power Inlets**

The connection for PWR1 (power supply 1) and PWR2 (power supply 2) are located on the rear panel (shown below). Be sure to use a standard power cord with an IEC C13 connector, which is compatible with the AC power inlet.

#### **DC Power Terminal Blocks**

The connection for EPS1 (external power supply 1) / PWR1 (power supply 1) and EPS2 (external power supply 2) / PWR2 (power supply 2) are located on the rear panel (shown below).



**STEP 1:** Insert the negative/positive DC wires into the V-/V+ terminals, respectively.

**STEP 2:** To keep the DC wires from pulling loose, use a screwdriver to tighten the wire-clamp screws.

# Wiring the Relay Contact

Each switch has one relay output.

#### **FAULT:**

The relay contact of the 2-pin terminal block connector is used to detect user-configured events. The two wires attached to the fault contacts form an open circuit when a user-configured event is triggered. If a user-configured event does not occur, the fault circuit remains closed.

#### **USB Connection**

The switch has two USB ports, one type B USB-serial console port and one type A USB host port, located on the front panel. Use a USB cable (type A male to type B male) to connect the USB-serial console port to your PC's COM port, and install the USB driver (available in the software CD) on the PC. You may then use a console terminal program, such as Moxa's PComm Terminal Emulator, to access the console configuration utility of the switch.

Use Moxa's USB Automatic Backup Configurator ABC-02-USB to connect to the USB host port to backup and restore configuration files, auto-load configuration files, upgrade firmware, and backup system log files.





ype B

#### The Reset Button

Depress the Reset button for five continuous seconds to load the factory default settings. Use a pointed object, such as a straightened paper clip or toothpick, to depress the Reset button. When you do so, the STATE LED will start to blink about once per second. Continue to depress the STATE LED until it begins blinking more rapidly; this indicates that the button has been depressed for five seconds and you can release the Reset button to load factory default settings.

NOTE DO NOT power off the switch when loading default settings

# **LED Indicators**

The front panel of the IKS switch contains several LED indicators. The function of each LED is described in the table below.

Color	State	Description
	S	ystem LEDs
PWR1* AMBER	On	Power is being supplied to the main
		module's power input PWR1
AMBLK	Off	Power is not being supplied to the main
		module's power input PWR1
	On	Power is being supplied to the main
AMBED	OII	module's power input PWR2
AMBLK	Off	Power is not being supplied to the main
		module's power input PWR2
	On	Power is being supplied to the PoE+
AMDED		power input EPS1
AMBER	Off	Power is not being supplied to the PoE+
		power input EPS1
EPS2 AMBER On Off	On	Power is being supplied to the PoE+
	On	power input EPS2
	Off	Power is not being supplied to the PoE+
		power input EPS2
	AMBER -	AMBER On Off  AMBER On Off  AMBER On Off  AMBER On Off  AMBER On Off

<sup>\*:</sup> On the IKS-6700A/IKS-6728A-8PoE-4GTXSFP-48-48-T model, both PWR1 and PWR2 LED will be "On" with a single power input. This is because both internal power units are operating as redundant secondary power with the single input.

LED	Color	State	Description
		On	System has passed self-diagnosis test on
STATE GREEN			boot-up and is ready to run
		Blinking	1. System is undergoing the
			self-diagnosis test
	GREEN		2. Blink continuously when pressing the
317.112			reset button 5 seconds to reset to factory default
			3. Blink slowly when an ABC-02
			automatic backup device is detected
	RED	On	System failed self-diagnosis on boot-up
		On	System is in the event of failure, or is
FAULT	RED		under quick inspection
		Off	System is in normal operation
			When the IKS-6700A/IKS-6728A-8PoE is
		On	set as the Master of the Turbo Ring, or as
			the Head of the Turbo Chain
		Blinking	The IKS-6700A/IKS-6728A-8PoE has
MSTR/			become the Ring Master of the Turbo
HEAD	GREEN		Ring, or the Head of the Turbo Chain,
	TIEAD		after the Turbo Ring or the Turbo Chain is down
		Off	The IKS-6700A/IKS-6728A-8PoE is not
			the Master of this Turbo Ring or is set as a
			Member of the Turbo Chain
		On	When the IKS-6700A/IKS-6728A-8PoE
			coupling function is enabled to form a
CPLR/ TAIL GF			back-up path, or when it's set as the Tail
	GREEN		of the Turbo Chain
		Blinking	
		Off	When this IKS-6700A/IKS-6728A-8PoE
	l		switch disables the coupling function

when the system is importing/exporting data from or to an ABC-02-USB automatic backup device, the FAULT, MSTR/HEAD, and CPLR/TAIL LEDs will blink in sequence.

WIII DIINK IN S	equence		
		Por	t Status LEDs
G1 to G4 (1000M TP	1000M TP oorts, left GREEN ED on the	On	The corresponding port's 1000 Mbps link is active
ports, left		Blinking	Data is being transmitted at 1000 Mbps
LED on the connector)		Off	The corresponding port's 1000 Mbps link is inactive
G1 to G4 (10/100M TP		On	The corresponding port's 10/100 Mbps link is active
ports, right	t GREEN	Blinking	Data is being transmitted at 10/100 Mbps
LED on the connector)		Off	The corresponding port's 10/100 Mbps link is inactive
		On	Fiber optic port's 1000 Mbps link is active
	GREEN	Blinking	Data is being transmitted at 1000 Mbps
G1 to G4 (100/1000M		Off	Fiber Optic port's 1000 Mbps link is inactive
Fiber Optic		On	Fiber optic port's 100 Mbps link is active
ports)	AMBER	Blinking	Data is being transmitted at 100 Mbps
	AMIDER	Off	Fiber Optic port's 100 Mbps link is inactive

LED	Color	State	Description
P1 to P8 (10/100M - TP ports)	GREEN	On	The corresponding port's 100 Mbps link is active
		Blinking	Data is being transmitted at 100 Mbps
		Off	The corresponding port's 100 Mbps link is inactive
		On	The corresponding port's 10 Mbps link is active
	AMBER	Blinking	Data is being transmitted at 10 Mbps
		Off	The corresponding port's 10 Mbps link is inactive
GREEN	GREEN	On	The corresponding port is connected to an IEEE 802.3at power device
		Blinking	Over current or short circuit on the power device with IEEE 802.3at standard
	Off	The corresponding port is not connected to a power device with IEEE 802.3at standard	
P1 to P8		On	The corresponding port is connected to a power device with IEEE 802.3af standard
(PoE+ ports)	AMBER	Blinking	Once per second: Detecting error on the power device Twice per second:
			Over current or short circuit on the power device with IEEE 802.3af standard
		Off	The corresponding port is not connected to a power device with IEEE 802.3af standard

# **Specifications**

Technology	
Standards	IEEE 802.3af/at for Power-over-Ethernet
	IEEE 802.3 for 10BaseT
	IEEE 802.3u for 100BaseT(X) and 100BaseFX
	IEEE 802.3ab for 1000BaseT(X)
	IEEE 802.3z for 1000BaseX
	IEEE 802.3x for Flow Control
	IEEE 802.1D-2004 for Spanning Tree Protocol
	IEEE 802.1w for Rapid STP
	IEEE 802.1s for Multiple Spanning Tree Protocol
	IEEE 802.1Q for VLAN Tagging
	IEEE 802.1p for Class of Service
	IEEE 802.1X for Authentication
	IEEE 802.3ad for Port Trunk with LACP
Protocols	IGMP v1/v2, GMRP, GVRP, SNMPv1/v2c/v3, DHCP
	Server/Client, BootP, TFTP, SNTP, SMTP, RARP,
	RMON, HTTP, HTTPS, Telnet, SSH, Syslog, DHCP
	Option 66/67/82, EtherNet/IP, Modbus/TCP,
	PROFINET, LLDP, IEEE 1588 PTP V2, IPv6, NTP
	Server/Client
MIB	MIB-II, Ethernet-like MIB, P-BRIDGE MIB, Q-BRIDGE
	MIB, Bridge MIB, RSTP MIB, RMON MIB Group 1, 2, 3,
	9
Flow Control	IEEE 802.3x flow control, back pressure flow control

Interface	
	0 ===± 10/100P=== T(V) == P=F + 10/100P===T(V)
Fast Ethernet	8-port 10/100Base T(X) or PoE+ 10/100BaseT(X)
	2 modular slots for any 8-, or 6-port Interface Modules with 10/100BaseT(X), 100BaseFX (SC/ST connector),
	100Base SFP, or PoE+ 10/100BaseT(X)
Cigabit Ethornot	2- or 4-port 10/100/1000BaseT(X) or 100/1000Base
Gigabit Ethernet	SFP
Console Port	
LED Indicators	USB-serial console (Type B connector)
LED Indicators	PWR1, PWR2, EPS1, EPS2, STATE, FAULT,
Alarm Cantact	MSTR/HEAD, CPLR/TAIL
Alarm Contact	1 relay output with current carrying capacity of 2 A $@$ 30 VDC
Power Requirem	
Input Voltage	IKS-6700A Series:
Input voitage	24 VDC models: 24 VDC
	48 VDC models: 48 VDC
	HV models: 110/220 VAC
	IKS-6728A-8PoE Series:
	48 VDC models: 48 VDC (46 to 57 VDC) for switch and
	PoE system
	HV models: 110/220 VAC for switch system, 48 VDC
	for PoE system (53 to 57 VDC is recommended for
Town to Common to	PoE+ devices)
Input Current	IKS-6700A Series:
(without IM-6700	Max. 0.36 A @ 24 VDC
modules	Max. 0.19 A @ 48 VDC
consumption)	Max. 0.28/0.14 A @ 110/220 VAC IKS-6728A-8PoE:
	HV models:
	PWR input current (switch system):
	Max. 0.33 A @ 110 VAC
	Max. 0.24 A @ 230 VAC
	EPS input current (PoE system):
	Max. 0.29 A @ 48 VDC (excluding power consumption
	of PoE devices)
	48 VDC models:
	PWR/EPS input current (switch and PoE systems):
	Max. 0.53 A @ 48 VDC (excluding power consumption
	of PoE devices)
	Max. 17.81A @ 46-57 VDC (including power
	consumption of PoE devices in high power mode)
Inrush Current	IKS-6700A Series:
	Max. 46.2A @ 24VDC (0.1 - 1ms)
	Max. 37.4A @ 48VDC (0.1 - 1ms)
	Max. 13.1A @ 110VAC (0.1 - 1ms)
	Max. 27.5A @ 220VAC (0.1 - 1ms)
	IKS-6728A-8PoE Series:
	Max. 46.2A @ 24VDC (0.1 - 1ms)
	Max. 37.4A @ 48VDC (0.1 - 1ms)
	Max. 23.8A @ 54VDC (0.1 - 1ms)
	Max. 15.4A @ 110VAC (0.1 - 1ms)
	Max. 31.7A @ 220VAC (0.1 - 1ms)
Overload Current Protection	Present
Reverse Polarity	Present

Protection	
Physical Charac	l teristics
Housing	IP30 protection
Dimensions	440 x 44 x 280 mm (17.32 x 1.37 x 11.02 in)
Weight	IKS-6700A/IKS-6728A-8PoE-4GTXSFP-HV-HV-T:
	4250 g
	IKS-6700A/IKS-6728A-8PoE-4GTXSFP-HV-T: 4150 g
	IKS-6700A/IKS-6728A-8PoE-4GTXSFP-48-48-T:
	4250 g
	IKS-6700A/IKS-6728A-8PoE-4GTXSFP-48-T: 4150 g
	IKS-6726A/6728A series: 4100 g
Installation	19" rack mounting
<b>Environmental L</b>	imits
Operating Temp.	-40 to 75°C (-40 to 167°F)
Storage Temp.	-40 to 85°C (-40 to 185°F)
Ambient Relative	5 to 95% (non-condensing)
Humidity	
Standards and C	ertifications
C - C - L	LU COOFO 1 EN COOFO 1
Safety	UL 60950-1, EN 60950-1
Safety EMC	EN 55032/24
EMC	EN 55032/24
EMC EMI	EN 55032/24 CISPR 32, FCC Part 15B Class A IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m
EMC EMI	EN 55032/24 CISPR 32, FCC Part 15B Class A IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV
EMC EMI	EN 55032/24  CISPR 32, FCC Part 15B Class A  IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV  IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m  IEC 61000-4-4 EFT: Power: 2 kV; Signal: 2 kV  IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV
EMC EMI	EN 55032/24  CISPR 32, FCC Part 15B Class A  IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV  IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m  IEC 61000-4-4 EFT: Power: 2 kV; Signal: 2 kV  IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV  IEC 61000-4-6 CS: Signal: 10 V
EMC EMI EMS	EN 55032/24  CISPR 32, FCC Part 15B Class A  IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV  IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m  IEC 61000-4-4 EFT: Power: 2 kV; Signal: 2 kV  IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV  IEC 61000-4-6 CS: Signal: 10 V  IEC 61000-4-8
EMC EMI EMS  Note: For better c	EN 55032/24  CISPR 32, FCC Part 15B Class A  IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV  IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m  IEC 61000-4-4 EFT: Power: 2 kV; Signal: 2 kV  IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV  IEC 61000-4-6 CS: Signal: 10 V
EMC EMI EMS  Note: For better crecommended.	EN 55032/24  CISPR 32, FCC Part 15B Class A  IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV  IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m  IEC 61000-4-4 EFT: Power: 2 kV; Signal: 2 kV  IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV  IEC 61000-4-6 CS: Signal: 10 V  IEC 61000-4-8  onductive radiation immunity, STP cable is
EMC EMI EMS  Note: For better or recommended. Maritime	EN 55032/24  CISPR 32, FCC Part 15B Class A  IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV  IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m  IEC 61000-4-4 EFT: Power: 2 kV; Signal: 2 kV  IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV  IEC 61000-4-6 CS: Signal: 10 V  IEC 61000-4-8  onductive radiation immunity, STP cable is  DNV, GL, LR, ABS, NK (for IKS-6700A Series)
EMC EMI EMS  Note: For better or recommended. Maritime Rail Traffic	EN 55032/24  CISPR 32, FCC Part 15B Class A  IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV  IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m  IEC 61000-4-4 EFT: Power: 2 kV; Signal: 2 kV  IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV  IEC 61000-4-6 CS: Signal: 10 V  IEC 61000-4-8  onductive radiation immunity, STP cable is  DNV, GL, LR, ABS, NK (for IKS-6700A Series)  EN 50121-4
EMC EMI EMS  Note: For better or recommended. Maritime Rail Traffic Shock	EN 55032/24  CISPR 32, FCC Part 15B Class A  IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV  IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m  IEC 61000-4-4 EFT: Power: 2 kV; Signal: 2 kV  IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV  IEC 61000-4-6 CS: Signal: 10 V  IEC 61000-4-8  onductive radiation immunity, STP cable is  DNV, GL, LR, ABS, NK (for IKS-6700A Series)  EN 50121-4  IEC 60068-2-27
EMC EMI EMS  Note: For better or recommended. Maritime Rail Traffic Shock Freefall	EN 55032/24  CISPR 32, FCC Part 15B Class A  IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV  IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m  IEC 61000-4-4 EFT: Power: 2 kV; Signal: 2 kV  IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV  IEC 61000-4-6 CS: Signal: 10 V  IEC 61000-4-8  onductive radiation immunity, STP cable is  DNV, GL, LR, ABS, NK (for IKS-6700A Series)  EN 50121-4  IEC 60068-2-27  IEC 60068-2-32
EMC EMI EMS  Note: For better or recommended. Maritime Rail Traffic Shock Freefall Vibration	EN 55032/24  CISPR 32, FCC Part 15B Class A  IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV  IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m  IEC 61000-4-4 EFT: Power: 2 kV; Signal: 2 kV  IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV  IEC 61000-4-6 CS: Signal: 10 V  IEC 61000-4-8  onductive radiation immunity, STP cable is  DNV, GL, LR, ABS, NK (for IKS-6700A Series)  EN 50121-4  IEC 60068-2-27
EMC EMI EMS  Note: For better or recommended. Maritime Rail Traffic Shock Freefall Vibration Warranty	EN 55032/24  CISPR 32, FCC Part 15B Class A  IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV  IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m  IEC 61000-4-4 EFT: Power: 2 kV; Signal: 2 kV  IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV  IEC 61000-4-6 CS: Signal: 10 V  IEC 61000-4-8  onductive radiation immunity, STP cable is  DNV, GL, LR, ABS, NK (for IKS-6700A Series)  EN 50121-4  IEC 60068-2-27  IEC 60068-2-32  IEC 60068-2-6
EMC EMI EMS  Note: For better or recommended. Maritime Rail Traffic Shock Freefall Vibration	EN 55032/24  CISPR 32, FCC Part 15B Class A  IEC 61000-4-2 ESD: Contact: 6 kV; Air: 8 kV  IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m  IEC 61000-4-4 EFT: Power: 2 kV; Signal: 2 kV  IEC 61000-4-5 Surge: Power: 2 kV; Signal: 1 kV  IEC 61000-4-6 CS: Signal: 10 V  IEC 61000-4-8  onductive radiation immunity, STP cable is  DNV, GL, LR, ABS, NK (for IKS-6700A Series)  EN 50121-4  IEC 60068-2-27  IEC 60068-2-32

# **Rack Mounting Instructions**

 Elevated Operating Ambient: If installed in a closed or multi-unit rack assembly, the operating ambient temperature of the rack environment may be greater than room ambient. Therefore, consideration should be given to installing the equipment in an environment compatible with the maximum ambient temperature (Tma) specified by the manufacturer.

NOTE In order to ensure reliable operations, please make sure the operating temp. of the environment does not exceed the spec. When mounting an IKS rack-mounted switch with other operating units in a cabinet without forced ventilation, it is recommended that 1U of space is reserved between each rack-mounted switch and/or device.

- 2. Reduced Air Flow: Installation of the equipment in a rack should be such that the amount of air flow required for safe operation of the equipment is not compromised.
- 3. Mechanical Loading: Mounting of the equipment in the rack should be such that a hazardous condition is not achieved due to uneven mechanical loading.
- Circuit Overloading: Consideration should be given to the 4. connection of the equipment to the supply circuit and the effect that overloading of the circuits might have on overcurrent protection and supply wiring. Appropriate consideration of equipment nameplate ratings should be used when addressing this concern.
- 5. **Reliable Grounding:** Reliable grounding of rack-mounted equipment should be maintained. Particular attention should be given to supply connections other than direct connections to the branch circuit (e.g. use of power strips).

NOTE The rackmount ears can be equipped on the front or rear of Moxa IKS-6700A/IKS-6728-8PoE switch.

#### **Restricted Access Locations**

This equipment is intended to be used in Restricted Access Locations, such as a computer room, with access limited to SERVICE PERSONAL or USERS who have been instructed on how to handle the metal chassis of equipment that is so hot that special protection may be needed before touching it. The location should only be accessible with a key or through a security identity system.



External metal parts of this equipment are extremely hot!! Before touching the equipment, you must take special precautions to protect your hands and body from serious injury.

Patent http://www.moxa.com/doc/operations/Moxa\_Patent\_Marking.pdf



#### **ATTENTION**

- 1. To protect against the risk of fire, only replace the fuse with one that has the same type and rating.
- 2. It is recommended to incorporate a readily accessible disconnect device into the building installation wiring. Importantly, ensure the power supply is disconnected before performing any maintenance.
- 3. This equipment is designed to connect the earthed conductor of the D.C supply circuit to the equipment's' earthing conductor.
- 4. It is recommended to keep the PoE network indoors when using Information Technology Equipment.